

1 **ABSTRACT OF THE DISCLOSURE**

2 A multi-color bottle blank includes a first bottle blank portion,
3 and a second bottle blank portion mounted on a surface of the first bottle
4 blank portion and having a color different from that of the first bottle blank
5 portion. thus, the second bottle blank portion is mounted on the surface of
6 the first bottle blank portion before the first bottle blank portion is fully
7 cooled, so that the first bottle blank portion and the second bottle blank
8 portion having different colors are combined with each other exactly and
9 completely to form a multi-color bottle blank having a rigid and stable
10 structure.